QUANTUM

IDEAL FOR THE FOLLOWING APPLICATIONS:

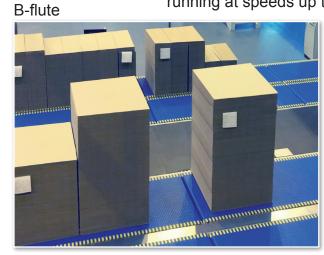
- Corrugated board for highest post-print digital, flexo and lithographic applications, in every flute type
- Corrugated board with the highest strength characteristics for any given combination of papers
- Production of corrugated board with very low paper weights
- PrePrint Quality is preserved via low temperature and pressure processes
- Production of corrugated board with coated liners (eg. PE, PET, clay coated, silver gold coatings)
- Fine flute sheets for direct offset printing applications
- High quality fine flute boards can substitute for solid fiber products (with 25-30% less paper)



QUANTUM

Flat stacks created with only 3 operators running at speeds up to 1148 ft/min (350 m/min).

\l_flute



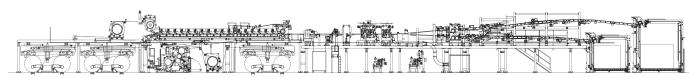


QUANTUM - IDEAL MACHINE FOR THE FOLLOWING USERS:

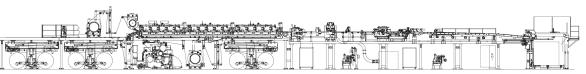
- Print houses diversification/completeness of product ranges
- Sheet feeders high quality sheets in all flutes and paper combinations
- Corrugated plants a more diverse mix of high quality products
- Converting plants become independent of sheet suppliers

AGNATI

QUANTUM TECHNICAL SPECIFICATIONS



Single wall corrugating line / double stacker



Single wall corrugating line / single stacker

| QUANTUM | | |
|-------------------------------|--------------------------------|--------------------------------------|
| Design speed : | 1148 ft/min | 350 m/min |
| Working width: | 51-98 in | 1300-2500 mm |
| Total length of the machine : | from 164 ft | from 50 mt |
| Maximum sheet length : | to order | to order |
| Minimum sheet length : | 21.7 in | 550 mm |
| Minimum working width: | 27.6 in | 700 mm |
| Maximum paper roll diameter : | 59.8 in | 1520 mm |
| Minimum paper roll diameter : | 13.8 in | 350 mm |
| Core diameter : | 3 or 4 in (to order) | 75 or 100 mm (to order) |
| Number of out : | tbd | tbd |
| Type of slitting : | no lip / clean cut | no lip / clean cut |
| Number of scorers : | tbd | tbd |
| Maximum stack height : | 78.7 in | 2000 mm |
| Medium paper : | 8 – 32 lbs/mfs | 40 – 160 gr/m² |
| Inner liner : | 8 – 41 lbs/mfs | $40 - 200 \text{ gr/m}^2$ |
| Outer liner : | 8 – 41 lbs/mfs | 40 – 200 gr/m² |
| Glue type : | starch based | starch based |
| Steam boiler required : | from 4,409 lbs/hour | from 2000 kg/hour |
| Steam consumption : | 397-441 lbs steam/ton of board | 180-200 kg steam/metric ton of board |
| Installed electrical power : | from 300 KVA | from 300 KVA |
| Average power consumption : | from 140 KW | from 140 KW |
| Color: | RAL 7035 white grey | RAL 7035 white grey |

We reserve the right to change the technical data and illustrations





CORRUGATING MACHINERY

BP Agnati S.r.l. - Via Lecco, 72 - 20871 Vimercate (MB) Italy Tel.+39.039 6087 1 Fax.+39.039 6087 213 - E-mail: info@bpagnati.com - www.bpagnati.com

Quantum Corrugating LLC. - Seattle, WA USA - Tel. +1 206-743-9230 Aledo, TX USA - Tel. +1 206-743-9230 E-mail: sales@quantumcorr.com Web: www.quantumcorr.com

QUANTUM

REPRESENTED BY OUNDTUM CORRUGATING LLC



- HIGHEST MAINTAINED BOARD QUALITY
- OPTIMUM BOARD FLATNESS WITH ALL FLUTES
- BEST BOARD FOR OFFSET AND DIGITAL PRINT
- PERFECT BOARD QUALITY EVEN WITH LIGHT PAPERS



make innovation competitive



GREAT FLEXIBILITY



QUANTUM corrugator can be used for all kinds of corrugated board production, including options for, single face and double wall.

QUANTUM

QUANTUM excels particularly in applications where traditional corrugators have limitations in productivity, quality and waste (eg. production of micro-flute sheets, direct offset printing on corrugated and the use of light papers).

Other fields of application include the production of corrugated board with the highest strength, when using recycled papers, for direct print flexography, high print fidelity with all flute types, and with preprinted and coated liners (PE, PET, clay coated, silver or gold coatings).

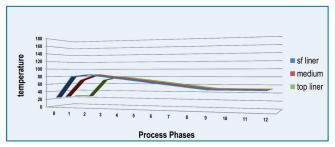
To achieve the above, Agnati has completely redesigned the corrugator.

In the QUANTUM machine, formation of the single face web and the application of the external liner are achieved virtually at the same time, in only one thermal cycle.

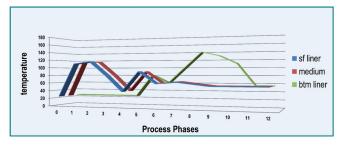
Uniform cross-machine caliper is achieved with optimized corrugator roll labyrinth and a non metallic pressure roll. Criticality important in micro-flute post printing.

QUANTUM corrugating is a unique single application, low temperature, combining process. Formation of the single face web and application of the outer liner are achieved in one thermal cycle.

Quantum Thermal Cycle



Conventional Corrugator Thermal Cycle



DUANTUM, with its low temperature single thermal cycle, does not stress papers in the combining process, resulting in far superior board quality.

- Higher rigidity and mechanical strength
- Flat without typical washboarding
- No-lip cut edges
- Superior printing surface, both sides, suitable for Lithography, Flexography and Digital

QUANTUM

A SIGNIFICANT DEVELOPMENT IN CORRUGATING

Thanks to its unique technical features and compact dimensions, QUANTUM can be used advantageously for all standard single wall corrugated board applications.

DUANTUM Requires Less: Space, Energy, Civil Engineering and Manpower than a Conventional Corrugator.

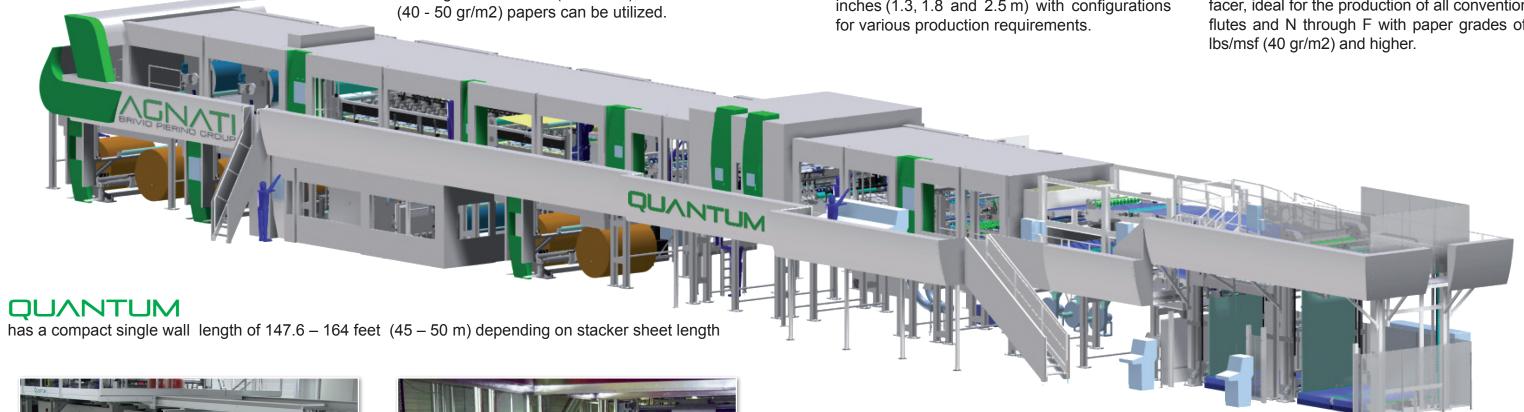
QUANTUM will run 12 lbs/MSF (60 gr/m2) grade paper. 'Note-When' configured to run Nflute with a different double facer, dry end and a working width of 51 in (1300 mm), 8 - 10 lbs/MSF



Available in working widths of 51, 71 and 98 inches (1.3, 1.8 and 2.5 m) with configurations



□⊔∧NT⊔M features a cartridge type single facer, ideal for the production of all conventional flutes and N through F with paper grades of 8 lbs/msf (40 gr/m2) and higher.





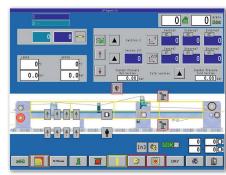
The double back liner is applied to the flutes-up singleface web, eliminating moving contact with stationary hot plates.



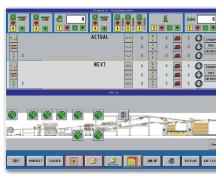
Board is transported and cured between top and bottom belts and upper and lower heating sections.



Control systems cover the entire production process and increase profitability by achieving significant energy savings, greater efficiency, and productivity.



QUANTUM operating systems were created for precise control through every stage of the corrugating pro-



State of the art hardware and software were developed in concert to ensure the **QUANTUM** remains in the forefront of corrugating.

make innovation competitive